

SISSONS PAINTS (THAILAND) LTD.

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SISCOGUARD UNDERCOAT PRIMER

HIGH-BUILD EPOXY INTERMEDIATE & FINISH

PRODUCT	A two component	t high-build epox	ky coating special	ly formulated a	s a matt build	l / finish
DESCRIPTION	coat. It is a matt intermediate or finish coat for the protection of steel ships, bridges and					
	steel structures and other aggressive environments.					
SPECIFIC	Excellent anti-corrosive barrier properties.					
	Low permeability to moisture.					
PROPERTIES						
	Good wetting Properties and outstanding adhesion.					
		o spillage or splashes of mild chemical.				
	Anti-slip for conc	rete floorings.				
PHYSICAL DATA	Solids (% by ve	olume) .	60%			
	Dry Film Thick	n ess 3	30-80microns			
	Wet Film Thickness Flash Point Theoretical Coverage Colours		50-133microns			
			Base 25°C Hardener 29°C			
			28 – 76 m ² /USG/time White, as specified			
	Gloss		Flat			
APPLICATION DATA	Application me		irless spray, Brus	sh, roller		
	Temperature m) °C			
	Humidity Maxii		5% R.H.			
	For Airless Spra	ay				
	Tip size 0.38 - 0.48 mm. (15 - 19 thou) Pressure 140 - 180 kg/cm ²					
	Viscosity 80 sec. (Ford Cup No.4)					
	Dilution Thinner No.9 (0-10% by Volume)					
			Dasc I I Haraci	ici (by volunie)	,	
	Drying Time	•	. Base I I Haraci	iei (by voidille)	,	
	Drying Time Surface	Touch Dry	Hard Dry		ng Interval	Pot
	Drying Time					Pot Life
	Drying Time Surface			Over coatii	ng Interval	
	Surface Temperature	Touch Dry	Hard Dry	Over coatii	ng Interval Maximum	Life
	Surface Temperature	Touch Dry 2 Hrs	Hard Dry 8 Hrs	Over coatii Minimum 10 Hrs	ng Interval Maximum	Life 10 Hrs
ADDITIONAL	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9	Over coatii Minimum 10 Hrs 8 Hrs	ng Interval Maximum 	Life 10 Hrs 8 Hrs
ADDITIONAL INFORMATION	Surface Temperature 25 °c 30 °c 35 °c	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs	Hard Dry 8 Hrs 6 Hrs 4 Hrs	Over coatii Minimum 10 Hrs 8 Hrs	ng Interval Maximum 	Life 10 Hrs 8 Hrs
	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9	Over coatii Minimum 10 Hrs 8 Hrs	ng Interval Maximum 	Life 10 Hrs 8 Hrs
	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9 pack product and 5 USG	Over coatii Minimum 10 Hrs 8 Hrs 6 Hrs	Maximum	Life 10 Hrs 8 Hrs 6 Hrs
	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preced	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1 ding Coats S	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9 70 pack product and 5 USG iscoguard Primer	Over coatii Minimum 10 Hrs 8 Hrs 6 Hrs	Maximum astic 3000, 51	Life 10 Hrs 8 Hrs 6 Hrs
	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1 ding Coats S	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9 pack product and 5 USG	Over coatii Minimum 10 Hrs 8 Hrs 6 Hrs	Maximum astic 3000, 51	Life 10 Hrs 8 Hrs 6 Hrs
INFORMATION	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preced	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw ding Coats quent Coats Sis	8 Hrs 6 Hrs 4 Hrs inner No.9 o pack product and 5 USG iscoguard Primer scoguard finish, S	Over coation Minimum 10 Hrs 8 Hrs 6 Hrs Series, Siscom Siscoguard finish	Maximum astic 3000, 51	10 Hrs 8 Hrs 6 Hrs
INFORMATION	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preced Preferable Subse	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1 ding Coats quent Coats e is adequate ver	8 Hrs 6 Hrs 4 Hrs inner No.9 70 pack product and 5 USG iscoguard Primer scoguard finish, S	Over coation Minimum 10 Hrs 8 Hrs 6 Hrs Series, Siscomnoiscoguard finishea where the p	Maximum astic 3000, 51 h HB, Siscotha	10 Hrs 8 Hrs 6 Hrs 00 etc. ane AC etc. g applied.
INFORMATION	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preceder Preferable Subsee Ensure that there Do not breath va	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1 ding Coats Signer Coats Signe	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9 70 pack product and 5 USG iscoguard Primer scoguard finish, S ntilation in the arm case of touch sl	Over coation Minimum 10 Hrs 8 Hrs 6 Hrs Series, Siscom Siscoguard finishea where the point, wash skin to	astic 3000, 51 h HB, Siscotharoduct is being thoroughly soa	10 Hrs 8 Hrs 6 Hrs 00 etc. ane AC etc. g applied. ap and
INFORMATION	Surface Temperature 25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preceder Preferable Subsee Ensure that there Do not breath variation water. In case of	Touch Dry 2 Hrs 1.5 Hrs 1 Hrs Th Tw 1 ding Coats quent Coats Signer is adequate ver pour or spray. Ir accidental eyes	Hard Dry 8 Hrs 6 Hrs 4 Hrs inner No.9 70 pack product and 5 USG iscoguard Primer scoguard finish, S ntilation in the arm case of touch sl	Over coation Minimum 10 Hrs 8 Hrs 6 Hrs Series, Siscom Siscoguard finishea where the point, wash skin to	astic 3000, 51 h HB, Siscotharoduct is being thoroughly soa	10 Hrs 8 Hrs 6 Hrs 00 etc. ane AC etc. g applied. ap and
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