

SISSONS PAINTS (THAILAND) LTD.

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SISCOGUARD WASH PRIMER

ETCH / WASH PRIMER

PRODUCT DESCRIPTION	A two component, etch/wash primer based on a polyvinyl butyral resin, phosphoric acid and zinc chromate anti-corrosive pigmentation. It is an acidic pretreatment etching primer for used on galvanized iron, aluminium, zinc, copper and other non-ferrous substrates to promote and enhance adhesion of subsequent coatings.					
SPECIFIC PROPERTIES	Can be over-coat with a variety products. Excellent intercoat adhesion properties.					
PHYSICAL DATA	Solids (% by volume) Dry Film Thickness Wet Film Thickness Flash Point Theoretical Coverage Colours Gloss		16% 10 .microns 65microns 15 °C 60 m²/USG/time Green Matt			
APPLICATION DATA	Application method Temperature minimum Humidity Maximum For Air Spray Pressure Viscosity Dilution Mixing Ratio Drying Time		Air spray, Brush, roller 0 °C 85% R.H. 2.8-3.0 kg/cm² 14-17 sec.(Ford cup no.4) Thinner no.32 4 Base: 1 Acid Diluent (by Volume) ry Hard Dry Over coating Interval Pot			
	Temperature	Touch Dry	Hard Dry			Pot Life
	- •			Minimum	Maximum	
	25 °c	25 Mins	2 Hrs	5 Hrs	Maximum 	10 Hrs
	-	25 Mins 15 Mins	2 Hrs 1 Hrs	-		10 Hrs 8 Hrs
	25 °c			5 Hrs		
ADDITIONAL INFORMATION	25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preced Preferable Subset	15 Mins 10 Mins ding Coats quent Coats	1 Hrs 30 Mins Thinner No.32 Two pack product 1 and 5 USG - All of Sissons Pain	5 Hrs 3 Hrs 2 Hrs		8 Hrs 6 Hrs
	25 °c 30 °c 35 °c Cleaning Solvent Packaging Preferable Preceder Preferable Subsection Ensure that there Do not breath value and the properties of the properties of the preferable Subsection of the preferable Subsecti	15 Mins 10 Mins ding Coats quent Coats e is adequate very pour or spray. accidental eye	1 Hrs 30 Mins Thinner No.32 Two pack product 1 and 5 USG	5 Hrs 3 Hrs 2 Hrs t Products ea where the picin, wash skin t	roduct is being	8 Hrs 6 Hrs applied.