



บริษัท ซีเอสแซนด์เพ้นท์ส (ประเทศไทย) จำกัด

สำนักงาน : 91/2 หมู่ 3 ถนนสุวินทวงศ์ แขวงมีนบุรี เขตมีนบุรี กทม.10510

โทร : 0-2517-1146, 0-2918-6760-1 โทรสาร : 0-2517-2137

## ZINC COLD GALVANIZED 421

Type	: Zinc Rich coating provides maximum corrosion resistance Through galvanic protection, One-Pack. Percentage by weight of Zinc Dust on Dry Film is 88%	
Colour	: Zinc Grey	
Glossiness	: Matt	
Solid	: By weight 80%	
	By Volume 40%	
Dry Film Thickness	: 15 Microns (0.6 Mils) when applies at wet film thickness of 38 microns	
Coverage (Theoretical)	: When applies at wet film thickness of 38 microns will be about 99.8 Square Meter per U.S gallon	
Coverage (Practical)	: Coverage at 20% loss will be about 79.8 Square Meter per U.S gallon	
Drying Time	: Surface Dry	: 5 – 10 Minutes
	: Hard Dry	: 4 Hours
	: Recoat	: 1 Hours
Application	: By Brush, Low Pressure or airless spray	
Viscosity	: 72 – 82 KU. At 25 °C ( Stormer Viscometer)	
Specific Gravity	: 2.25 – 2.35	
Thinner/Cleaner	: Sissons Thinner No. 5	
Flash Point	: 25 °C ( 77 °F)	
Uses	: A welding primer. Primarily for use in car assembly plants because of its non – lift property and versatility. It incorporates anodic rust inhibitive properties and excellent adhesion and flexibility.	
Surface Condition	: Surface to be painted must be sand or grit blasted, dry, clean and free from rust and dust materials.	
Second Primer	: Sissons Wash Primer	
Under & Finish coat	: Depending on performance requirements it can be coat with Alkyd enamel, Chlorinated Rubber, Epoxy and also car refinish paints etc.	